

Miniature 2-Flute



Style 482 • 2-Flute, Miniature, Center Cutting, HSS
 Style 481 • 2-Flute, Miniature, Ball Nose, HSS

FEATURES

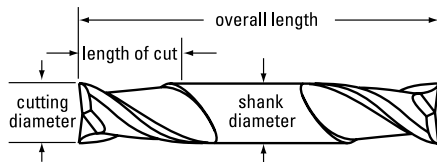
ANSI SIZES
 HSS SUBSTRATE
 GENERAL PURPOSE
 BRIGHT
 2 FLUTE CC
 2 FLUTE BALL CC
 30°

APPLICATIONS

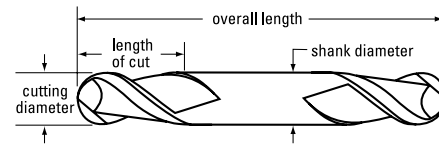
ALLOY STEEL
 TOOL STEEL
 CARBON STEEL
 CAST IRON



Style 482 Center Cutting Bright



Style 481 Center Cutting Bright



| Cutting Diameter | | | Shank | | | No. of | Style 482 |
|------------------|---------|------|-------|-------|-------|--------|-----------|
| Frac | Decimal | MM | Dia. | LOC | OAL | Flutes | Bright |
| 1/32 | .0313 | 0.79 | 3/16 | 3/64 | 2 | 2 | 94925 |
| 1/32 | .0313 | 0.79 | 3/16 | 3/32 | 2 1/4 | 2 | 94905 |
| 3/64 | .0469 | 1.19 | 3/16 | 1/16 | 2 | 2 | 94926 |
| 3/64 | .0469 | 1.19 | 3/16 | 9/64 | 2 1/4 | 2 | 94906 |
| 1/16 | .0625 | 1.59 | 3/16 | 3/32 | 2 | 2 | 94927 |
| 1/16 | .0625 | 1.59 | 3/16 | 3/16 | 2 1/4 | 2 | 94907 |
| 1/16 | .0625 | 1.59 | 3/16 | 7/32 | 2 1/2 | 2 | 94918 |
| 5/64 | .0781 | 1.98 | 3/16 | 1/8 | 2 | 2 | 94928 |
| 5/64 | .0781 | 1.98 | 3/16 | 15/64 | 2 1/4 | 2 | 94908 |
| 3/32 | .0938 | 2.38 | 3/16 | 9/64 | 2 | 2 | 94929 |
| 3/32 | .0938 | 2.38 | 3/16 | 9/32 | 2 1/4 | 2 | 94909 |
| 3/32 | .0938 | 2.38 | 3/16 | 9/32 | 2 5/8 | 2 | 94919 |
| 7/64 | .1094 | 2.78 | 3/16 | 5/32 | 2 | 2 | 94930 |
| 7/64 | .1094 | 2.78 | 3/16 | 21/64 | 2 1/4 | 2 | 94910 |
| 1/8 | .1250 | 3.18 | 3/16 | 3/16 | 2 | 2 | 94931 |
| 1/8 | .1250 | 3.18 | 3/16 | 3/8 | 2 1/4 | 2 | 94911 |
| 1/8 | .1250 | 3.18 | 3/16 | 3/4 | 3 1/8 | 2 | 94920 |
| 9/64 | .1406 | 3.57 | 3/16 | 7/32 | 2 | 2 | 94932 |
| 9/64 | .1406 | 3.57 | 3/16 | 13/32 | 2 1/4 | 2 | 94912 |
| 5/32 | .1563 | 3.97 | 3/16 | 15/64 | 2 | 2 | 94933 |
| 5/32 | .1563 | 3.97 | 3/16 | 7/16 | 2 1/4 | 2 | 94913 |
| 5/32 | .1563 | 3.97 | 3/16 | 7/8 | 3 1/4 | 2 | 94921 |
| 11/64 | .1719 | 4.37 | 3/16 | 1/4 | 2 | 2 | 94934 |
| 11/64 | .1719 | 4.37 | 3/16 | 1/2 | 2 1/4 | 2 | 94914 |
| 3/16 | .1875 | 4.76 | 3/16 | 9/32 | 2 | 2 | 94935 |
| 3/16 | .1875 | 4.76 | 3/16 | 1/2 | 2 1/4 | 2 | 94915 |

| Cutting Diameter | | | Shank | | | No. of | Style 481 |
|------------------|---------|------|-------|-------|-------|--------|-----------|
| Frac | Decimal | MM | Dia. | LOC | OAL | Flutes | Bright |
| 1/32 | .0313 | 0.79 | 3/16 | 3/64 | 2 | 2 | 93130 |
| 1/32 | .0313 | 0.79 | 3/16 | 3/32 | 2 1/4 | 2 | 92840 |
| 1/16 | .0625 | 1.59 | 3/16 | 3/32 | 2 | 2 | 93132 |
| 1/16 | .0625 | 1.59 | 3/16 | 3/16 | 2 1/4 | 2 | 92842 |
| 1/16 | .0625 | 1.59 | 3/16 | 7/32 | 2 1/2 | 2 | 92844 |
| 3/32 | .0938 | 2.38 | 3/16 | 9/64 | 2 | 2 | 93134 |
| 3/32 | .0938 | 2.38 | 3/16 | 9/32 | 2 1/4 | 2 | 92845 |
| 3/32 | .0938 | 2.38 | 3/16 | 9/32 | 2 5/8 | 2 | 92847 |
| 1/8 | .1250 | 3.18 | 3/16 | 3/16 | 2 | 2 | 93136 |
| 1/8 | .1250 | 3.18 | 3/16 | 3/8 | 2 1/4 | 2 | 92848 |
| 1/8 | .1250 | 3.18 | 3/16 | 3/4 | 3 1/8 | 2 | 92850 |
| 5/32 | .1563 | 3.97 | 3/16 | 15/64 | 2 | 2 | 93138 |
| 5/32 | .1563 | 3.97 | 3/16 | 7/16 | 2 1/4 | 2 | 92851 |
| 5/32 | .1563 | 3.97 | 3/16 | 7/8 | 3 1/4 | 2 | 92853 |
| 3/16 | .1875 | 4.76 | 3/16 | 9/32 | 2 | 2 | 93140 |
| 3/16 | .1875 | 4.76 | 3/16 | 1/2 | 2 1/4 | 2 | 92854 |
| 3/16 | .1875 | 4.76 | 3/16 | 1 | 3 3/8 | 2 | 92856 |